Perdure NE33

100% solids Novolac epoxy coating



DESCRIPTION

Perdure NE33 is a 100% solids Novolac epoxy coating ideal for harsh chemical and solvent resistant applications. Perdure NE33 is used as a binder or seal coat where extreme chemical resistant performance is needed. Perdure NE33 is excellent for secondary containment, solvent storage, pump pads, trenches and other high exposure areas.

ADVANTAGES

- Low viscosity ideal for trowelled mortar and slurry applications
- Exhibits excellent resistance to strong acids, alkalis and most industrial chemicals and solvents
- 100% Solids low odor during application and curing
- Can be recoated in 4-6 hours

SUBSTRATE REQUIREMENTS

- Substrate temperature must be a minimum of 50°F
- Substrate must be free of dirt, waxes, curing agents and other foreign materials
- Steel surfaces must be free of grease and oils and should have SSPC-SP5 profile

COMPOSITION

 100% Solids Modified Amine Adduct Cured Epoxy Resin and fillers

APPLICATION

Surface Preparation is the most critical portion of any successful resinous flooring system application. All substrates must be properly prepared as outlined in Düraamen's Technical Bulletin # 1. Work must be performed by trained or experienced contractors or maintenance personnel. The Düraamen Company's service department is pleased to answer any technical questions.

INSTALLATION

Installation of Perdure NE33 varies with your application needs. As a coating, it is normally spread with a trowel or squeegee and back-rolled with a medium or short nap roller. Care should be taken to minimize the entrapment of air caused by over-rolling. For complete installation instructions, contact your Düraamen's technical representative.

CLEAN UP

Clean skin with soap and water. Tools and equipment should be cleaned with Xylene or Lacquer thinner.

COVERAGE

Perdure NE33 yields 160 ft² per gallon at 10mils thickness.

COLOR SELECTION

Perdure NE33 is available in clear as well as standard colors. Custom colors are available upon request.

AVAILABILITY

Perdure NE33 is available throughout the United States and Canada. Contact Düraamen representative in your area for details.

MAINTENANCE

After completing the application of Perdure NE33, the installer should provide the owner with maintenance instructions. If floors become slippery due to animal fats, oil, grease, or soap film, clean and rinse thoroughly.

TECHNICAL SERVICE

Düraamen Engineered Products, Inc. provides services and consultations on material selection, specification, troubleshooting, and other information on the proper repair and protection of concrete surfaces.







CHEMICAL RESISTANCE

| REAGENT | RATING |
|-------------------------|--------|
| Acetic Acid – 20% | R |
| Acetone | L |
| Ammonia Hydroxide – 38% | R |
| Beer | R |
| Brake Fluid | R |
| Bleach | L |
| Citric Acid – 30% | R |
| Citric Acid – 40% | R |
| Crude Oil | R |
| Diesel Fuel | R |
| Ethylene Glycol | R |
| Fatty Acids | R |
| Gasoline | R |
| Hydrochloric Acid – 37% | R |
| Lactic Acid – 50% | R |
| Lactic Acid – 80% | R |
| Methyl Ethyl Ketone | R |
| Methylene Chloride | L |
| Peroxide-35% | R |
| Nitric Acid – 10% | R |
| Orange Juice | R |
| Peroxide – 35% | R |
| Phosphoric Acid | R |
| Skydrol | R |
| Sodium Hydroxide – 50% | R |
| Sulfuric Acid – 98% | R |
| Toluene | R |
| Urea | R |
| Vinegar | R |
| Xylene | R |

R-Recommended for continuous service L-Limited Recommendation, occasional spills

TECHNICAL DATA

| Viscosity @ 75°F | 1000 – 1,500cps |
|--------------------------|--------------------------------------|
| Mixing Ratio | 2 parts A to 1 parts B by volume |
| Solids Content | 100% by volume |
| Volatile Organic Content | -0- |
| Weight Per gallon | 11.00-11.50 pounds per gallon, mixed |

CURE/DRY TIME

| Pot Life | 20 minutes @ 75°F |
|---------------------|--------------------|
| Dry to Touch | 4-6 hours @ 75°F |
| Re-Coat | 10-12 hours @ 75°F |
| Light Traffic | 24 hours @ 75°F |
| Full Cure & Maximum | 5 days |
| Resistance | |

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^{*-}May cause slight stain or discoloration